

The Liberty Downspout Machine

Breakthrough Technology in Downspout Production!

State of the art design delivers where no other machine ever has!



Pipe Size:

- 2" x 3" •3" x 3" •3" x 4"
- 3" Round •4" Round

Speed:

- Standard 30 ft./min.
- Optional 45 or 60 ft./min. (aluminum)

Material:

- Aluminum .019 - .024 in.
- Steel 29 - 26 ga.
- Copper 16 oz.

Warranty:

- 2 year limited parts warranty

Shear:

- Hand operated Quadra-shear with built-in crimper or
- Cutoff saw

Spools:

- One 15" I.D. spool included

Electrical:

- Configured to 110 volt or 220 volt
- Optional 3-phase or 50 hz.

Models:

- Portable or stationary
- Semi-automated: length control with limit switch

Drive System:

- Bottom drive rollers and six top drive rollers for smooth even, non-twisting drive
- Hard chrome steel forming rollers
- Urethane power drive system

Frame:

- 10" Aluminum channel



3" x 4" with Manual Quadra-shear



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Manufacturer reserves the right to change the dimensions and specifications without notice.

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