

Liberty Seamless Enterprises, Inc.

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Gutter Machine Pricing 02/07

Freedom K-Style

F5	Freedom 5" includes 2 reel stands, 2 reels and 1 shear	\$5795.00
F6	Freedom 6" includes 2 reel stands, 2 reels and 1 shear	\$ 8325.00

Liberty Half Round Classic (upgradeable)

HR5	5" Half Round with cutoff saw, 1 reel holder & 1 reel.....	33,500.00
HR6	6" Half Round with cutoff saw, 1 reel holder & 1 reel.....	36,750.00
HR56	5"/6" Combo Half Round with cutoff saw, 2 reel holders & 2 reels.....	38,750.00
HR7	7" Half Round Gutter Machine.....	68,000.00

Liberty Half Round Reverse Bead

HR5	5" Half Round with cutoff saw, 1 reel holder & 1 reel.....	36,950.00
HR6	6" Half Round with cutoff saw, 1 reel holder & 1 reel (upgradeable).....	40,150.00
HRRB6	6" Half Round with shear, 2 reel holders & 2 reels (dedicated, not upgradeable).....	29,995.00
HR56	5"/6" Combo Half Round with cutoff saw, 2 reel holders & 2 reels.....	42,150.00
HR7	7" Half Round Gutter Machine Reverse Bead with shear.....	47,750.00
HR7I	7" Half Round Industrial Gutter, PLC controller, hydraulic drive & shear.....	58,900.00
HR8	8" Half Round Gutter Machine.....	48,750.00
HR8I	8" Half Round Industrial Gutter, PLC controller, hydraulic drive & shear	59,850.02

NTM Gutter Machines

MG5	5" Gutter machine with 2 turnstile reel stands, 2 reels and 1 shear.....	\$6,480.00
MG6	includes 2 turnstile reel stands, 2 reels and 1 shear.....	\$ 9,370.00
MG56	includes 2 turnstile reel stands, 2 reels and 2 shears.....	\$12,680.00
BG7	7" Commercial Box Gutter with hydraulic drive, shear, computer.....	\$31,245.00

KWM Gutter Machines

GMF5.5	5 1/2" Ironman Facia Gutter machine includes cutoff.....	11,795.00
GM7	7" K-style Ironman Commercial Gutter machine.....	19,300.00
GM7B	7" K-style Ironman Commercial Box Gutter machine.....	19,850.00

Liberty Downspout Machine Prices

DS23	Liberty 2" x 3" downspout machine.....	27,500.00
DS33	Liberty 3" x 3" downspout machine.....	31,500.00
DS34	Liberty 3" x 4" downspout machine.....	31,500.00
DS3R	Liberty 3" Round downspout machine.....	38,950.00
FL3R	Fluting rollers for DS3R.....	3,500.00
DS4R	Liberty 4" Round downspout machine.....	39,500.00
FL4R	Fluting rollers for DS4R.....	3,500.00
DS23I	Liberty Industrial 2" x 3" downspout machine*.....	65,000.00
DS34I	Liberty Industrial 4" x 5" downspout machine*.....	65,000.00
DS45I	Liberty Industrial 4" x 5" downspout machine*.....	69,000.00
DSRR	Liberty Round Downspout reducer.....	5,250.00

*includes decoiler, hydraulic power, hydraulic cutoff, PLC controller

Liberty Elbow Machine Prices

MEL	Manual Elbow machine including choice of A dies.....	2,985.00
LEL	Electric Elbow machine (one size either: 2x3, 3x4, 3R, 4R)	12,500.00
ELI45	Liberty Industrial 4x5 elbow machine.....	18,750.00
DIE_	A and B dies for 2x3 or 3x4, or 3x3 square dies.....	1,250.00
DIE_R	Round Elbow forming dies for 3" or 4" Round downspout.....	2,500.00
220V	220v/50hz electric.....	
CRATE	Crating for LEL.....	225.00

Freedom Accessories

FCDL	Cradle for gutter coil.....	475.00
RL15	15" ID Reel	315.00

220V	220v/50hz electric.....	N/C
CRAT	Crating for shipment.....	275.00

Liberty Accessories

RL15	15" ID Adjustable Width Reel	315.00
RLH	Extra Reel Holder (solid Aluminum).....	255.00
CUTS	Dewalt 872 cutoff saw with steel/aluminum/copper blade.....	495.00
DB	Double Bead set of forming rollers.....	7,500.00
BFL	3/4" back flange set of rollers.....	5,000.00
RB	Set of front and back reverse bead roller set.....	9125.00
220V	220v/50hz wiring.....	225.00
CRAT	Crating	325.00

NTM Accessories

TRN5	Turnstile Reel Stand (NTM).....	\$ 175.00
RL15	15" ID Adjustable Width Reel	315.00
RL20	20" ID Adjustable Width Reel	315.00
RAC	Transfer Rack for Reel Stands.....	170.00
SH5	5" Shear.....	620.00
SH6	6" Shear.....	620.00
CR5 - 5/6	5" or 6" Cradle.....	545.00
ROS1	Single Run Out Stand.....	110.00
ROS3	Set of 3 Run Out Stands.....	305.00
GFI	Ground Fault Interrupter Plug.....	65.00
12V	12 Volt System.....	1045.00
220V	110/220V, 50 Cycle Single Phase Wiring.....	215.00
HK5	5" Hook Assembly.....	1,850.00
HK6	6" Hook Assembly.....	1,850.00
HK56	5"/6" Combo Hook Assembly.....	3085.00
BB5 pr BB6	Bottom Bead Option (combo requires both).....	305.00
BF 1-5	1" Back Flange Assembly for 5" Machine.....	1,735.00
BF15-5	1 1/2" Back Flange Assembly for 5" Machine.....	1,735.00
BF1-6	1" Back Flange Assembly for 6" Machine.....	1,735.00
BF15-6	1 1/2" Back Flange Assembly for 6" Machine.....	1,735.00
BF 5SH	1" Back Flange Shear for 5" Machine.....	905.00
BF15-5SH	1 1/2" Back Flange Shear for 5" Machine.....	905.00
BF6SH	1" Back Flange Shear for 6" Machine.....	905.00
BF15-6SH	1 1/2" Back Flange Shear for 6" Machine.....	905.00
CRT5	5" Crate.....	305.00
CRT6	6" Crate.....	325.00
CVR-GM5	Machine Cover for 5" Machine - Black with NTM Logo.....	625.00
CVR-GM5	Machine Cover for 6" or Combo Machine - Black with NTM Logo.....	725.00
CVC-C	Machine Cover with Customized Color & Logo add to above.....	Inquire

NTM BG7 Accessories

BF4	BG7 4" Back flange Assembly.....	4255.00
HK7	Hook Assembly.....	3175.00
IF7	1" Inside Flange.....	2610.00

NTM prices are FOB Denver, CO

Other Gutter Prices

SUPV	Set of 3 Video CD gutter business startup videos with printable forms.....	\$ 250.00
	includes printable installation, sales, marketing manual	
LCDL	Liberty gutter coil cradle for 5" and 6" gutter coil	295.00
LCAD	Brackets to adapt the Liberty gutter coil cradle for NTM gutter machines.....	65.00
DC9	Liberty 9" I.D. recoiler.....	795.00
DC15	Liberty 16" I.D. recoiler.....	950.00
DCADP	Decoiler adapter for 15" wide coil.....	95.00
DCHCR	High capacity rollers for DC9 or DC16 (set of two).....	60.00
DCUR	Urethane sleeves on bottom rollers of DC9 or DC16.....	60.00
OMNI	Omni punch for X-outlets.....	325.00